	PRODUCT SPECIFICATION	Version 1 Date: 02.10.2023
AND	SKY FOOD SELF-HEATING DISH CHILLI CON CARNE	Approved by: Quality control department specialist Kornelia Jezierska- Michalak
PRODUCT NAME	CHILLI CON CARNE	
THE MANUFACTURER'S NAME	SKY FOOD Co.,Ltd. Chabrowa Str. 4/21, 52-200 Wysoka.	
COMPOSITION OF THE PRODUCT	water, beef 25%, tomato puree, pepper 6.3%, red beans 5.7%, rice 5.3%, onion, corn 2.3%, wheat flour, rapeseed oil, spices (contain mustard), salt, sugar, dried garlic. Possible presence of: celery , soy , milk (including lactose).	
PRODUCT DESCRIPTION	Product made of minced uncured beef in sauce with vegetables and rice, preserved by sterilization in hermetically sealed packaging.	
PRODUCT APPEARANCE AND CONSISTENCY	 Sauce with minced meat, rice and pieces of vegetables. Meat and vegetable sauce, thick, viscid, brown and red in color with visible pieces of meat, rice and vegetables in variable proportions. Possible fat deposits on the surface. After heating for about 6-11 minutes to 60° C, the sauce should have a semi-fluid consistency, the color of the sauce is orange with a red-brown shade, characteristic for the ingredients used; spice particles present. 	
SENSORY FEATURES OF THE PRODUCT Taste and smell	Taste and smell characteristic of the ingredients used, witho scents.	ut foreign aftertastes and
ORGANIC POLLUTANTS	Absent	
ORGANIC POLLUTANTS	Unacceptable	
A KIND OF PACKAGE	Steel can with screw cap, label with the instruction manual.	
THE WAY OF MARKING DURABILITY	In one line on the lid - day-month-year, and the packing numbe	r.
NET WEIGHT (g)	400g	
PHYSICAL AND CHEMICAL REQUIREMENTS	 Salt content - not more than 1,5 % by weight. Content of harmful metals (mg / kg): in accordance with the C in foodstuffs. 	rdinance on contaminants
ALLERGENS	Wheat flour (gluten), mustard	
PRESERVING SUBSTANCES	No add-on	
AROMAS	No add-on	

DYES	No add-on			
MICROBIOLOGICAL REQUIREMENTS	 Packaging tightness - tight underpressure min. 300 mbar. Durability by the thermostat test method 7 days at 37° C - the appearance of the packaging and the organoleptic characteristics of the product unchanged compared to the non-thermostat test. The total number of aerobic mesophilic microorganisms, in 1g - not more than 50 CFU. Presence of spore-forming anaerobic bacteria, 0.1 g - absent. The number of yeasts and molds in 1g - absent. The number of lactic acid bacteria in 1g - absent. 			
DURABILITY	24 months from the date of production.			
STORAGE	Store above 0°C, refrigerate after opening and consume within 48 hours.			
INTENDED USE	After opening in accordance with the instructions for use on the label, the dish is ready for immediate consumption.			
USER GROUP	Meat and vegetable product, not recommended for people allergic to gluten and mustard.			
NUTRITIONAL VALUE	Nutritional value of the product	per 100 g	NRV*	
	Value energetic	466 KJ	6 %	
	<u> </u>	112 kcal	0 /8	
	Fat	112 kcal	9%	
	Fat Including saturated fatty acids	112 kcal 6,4 g 2,4 g	9 %	
	Fat Including saturated fatty acids Carbohydrates	112 kcal 6,4 g 2,4 g 7,1 g	9 % 12 %	
	Fat Including saturated fatty acids	112 kcal 6,4 g 2,4 g 7,1 g 1,1 g	9 % 12 % 3 %	
	Fat Including saturated fatty acids Carbohydrates Including sugars Protein	112 kcal 6,4 g 2,4 g 7,1 g 1,1 g 5,7 g	9 % 12 % 3 % 1 % 11 %	
	Fat Including saturated fatty acids Carbohydrates Including sugars	112 kcal 6,4 g 2,4 g 7,1 g 1,1 g 5,7 g 1,1 g	9 % 12 % 3 % 1 %	